

## FRONT WHEEL ALIGNMENT INSPECTION

SA1CK-09

### 1. MEASURE VEHICLE HEIGHT

Vehicle height:

Front* <sup>1</sup>	204 mm (8.03 in.)
Rear* <sup>2</sup>	270 mm (10.63 in.)

\*<sup>1</sup>: Front measuring point

Measure the distance from the ground to the center of the front side lower suspension arm mounting bolt.

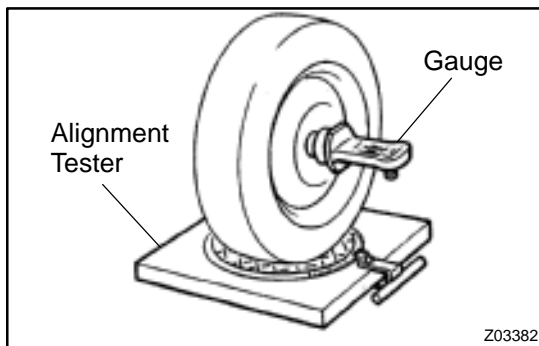
\*<sup>2</sup>: Rear measuring point

Measure the distance from the ground to the center of the front side strut rod mounting bolt.

#### NOTICE:

**Before inspecting the wheel alignment, adjust the vehicle height to the specified value.**

If the vehicle height is not the specified value, try to adjust it by pushing down on or lifting the body.



### 2. INSTALL CAMBER-CASTER-KINGPIN GAUGE OR POSITION VEHICLE ON WHEEL ALIGNMENT TESTER

Follow the specific instructions of the equipment manufacturer.

### 3. INSPECT CAMBER, CASTER AND STEERING AXIS INCLINATION

Camber, caster and steering axis inclination:

Camber	Right-left error	$-0^{\circ}47' \pm 45'$ ( $-0.78^{\circ} \pm 0.75^{\circ}$ ) 45' (0.75°) or less
Caster	Right-left error	$3^{\circ}08' \pm 45'$ ( $3.13^{\circ} \pm 0.75^{\circ}$ ) 45' (0.75°) or less
Steering axis inclination	Right-left error	$14^{\circ}52' \pm 45'$ ( $14.87^{\circ} \pm 0.75^{\circ}$ ) 45' (0.75°) or less

If the caster and steering axis inclination are not within the specified values, after the camber has been correctly adjusted, recheck the suspension parts for damaged and/or worn out parts.

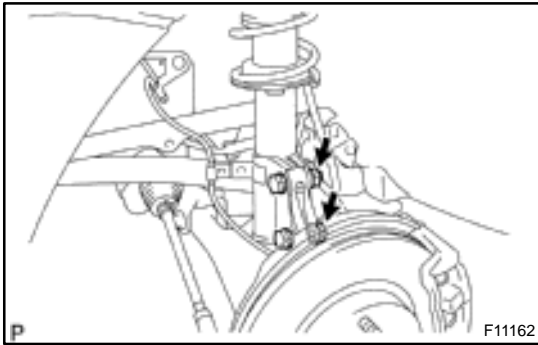
### 4. ADJUST CAMBER

#### NOTICE:

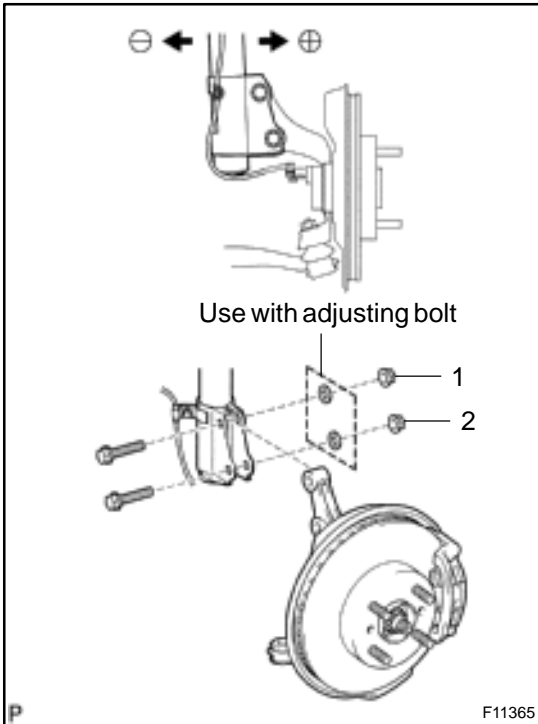
**After the camber has been adjusted, inspect the toe-in.**

(a) Remove the front wheel.

SUSPENSION AND AXLE – FRONT WHEEL ALIGNMENT



- (b) Remove the 2 nuts on the lower side of the shock absorber.
- (c) Coat the threads of the nuts with engine oil.
- (d) Temporarily install the 2 nuts.



- (e) Adjust the camber by pushing or pulling the lower side of the shock absorber in the direction in which the camber adjustment is required.
- (f) Tighten the nuts.  
**Torque: 140 N·m (1,430 kgf·cm, 103 ft·lbf)**
- (g) Install the front wheel.  
**Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)**
- (h) Check the camber.

HINT:

- Try to adjust the camber to the center of the specified value.
- Adjusting value for the set bolts is 6' – 30' (0.1° – 0.5°).

If the camber is not within the specified value, using the following table, estimate how much additional camber adjustment will be required, and select the camber adjusting bolt.

**NOTICE:**

**Tighten the adjusting bolt with a washer and a new nut.**

Bolt	Set Bolt		Adjusting Bolt			
	90105-14140		90105-14146		90105-14147	
	11		11		11	
Adjusting Value	1		1		1	
	2		2		2	
15'	●			●		
30'	●					●
45'			●			●
1°00'					●	●

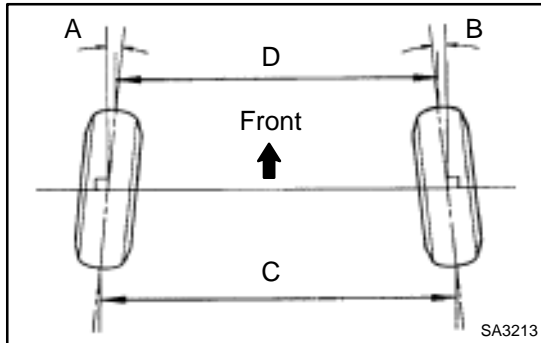
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- (i) Do the steps mentioned above again. Between step (b) and (c), replace 1 or 2 selected bolts.

HINT:

When replacing the 2 bolts, replace 1 bolt for each time.



**5. INSPECT TOE-IN**

**Toe-in:**

Toe-in (total)	A + B: $0^{\circ}09' \pm 12'$ ( $0.15^{\circ} \pm 0.2^{\circ}$ ) C - D: $1.5 \pm 2$ mm ( $0.06 \pm 0.08$ in.)
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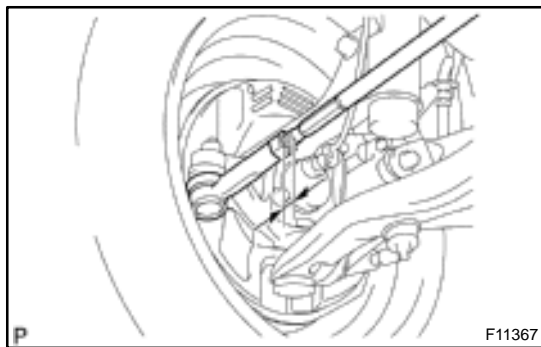
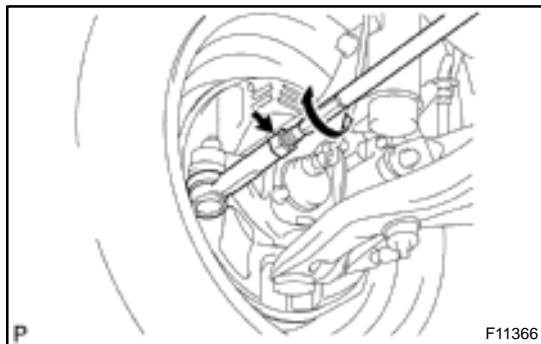
If the toe-in is not within the specified value, adjust it at the rack ends.

**6. ADJUST TOE-IN**

- (a) Remove the rack boot set clips.
- (b) Loosen the tie rod end lock nuts.
- (c) Turn the right and left rack ends by an equal amount to adjust the toe-in.

HINT:

Try to adjust the toe-in to the center of the specified value.



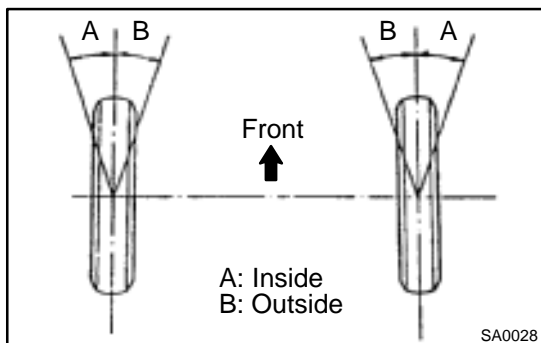
- (d) Make sure that the lengths of the right and left rack ends are the same.

**Rack end length difference: 1.5 mm (0.059 in.) or less**

- (e) Torque the tie rod end lock nuts.  
**Torque: 47 N·m (479 kgf·cm, 35 ft·lbf)**
- (f) Place the boots on the seats and install the clips.

HINT:

Make sure that the boots are not twisted.



**7. INSPECT WHEEL ANGLE**

Turn the steering wheel fully, and measure the turning angle.

**Wheel turning angle:**

Inside wheel	$38^{\circ}03' \pm 2^{\circ}$ ( $38.05^{\circ} \pm 2^{\circ}$ )
Outside wheel: Reference	$32^{\circ}56'$ ( $32.93^{\circ}$ )

If the right and left inside wheel angles differ from the specified value, check the right and left rack end lengths.